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<p>(21) International Application Number: PCT/US97/05574 (22) International Filing Date: 3 April 1997 (03.04.97) (30) Priority Data: 60/017,096 9 May 1996 (09.05.96) US (71) Applicant (for all designated States except US): ALCON LABORATORIES, INC. [US/US]; 6201 South Freeway, Fort Worth, TX 76134-2099 (US). (72) Inventors; and (75) Inventors/Applicants (for US only): DOSHI, Rupa [IN/US]; 4604 Applewood Road, Fort Worth, TX 76133 (US). CLARK, Abbot, F. [US/US]; 5603 Rachel Court, Arlington, TX 76017 (US). (74) Agents: MAYO, Michael, C. et al.; Patent Dept., Q-148, Alcon Laboratories, Inc., 6201 South Freeway, Fort Worth, TX 76134-2099 (US).</p>		<p>(81) Designated States: AU, CA, JP, US, European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).  <b>Published</b> <i>With international search report.</i></p>
<p>(54) Title: COMBINATIONS OF ANGIOSTATIC COMPOUNDS (57) Abstract  The present invention is directed to compositions containing combinations of angiostatic compounds and methods for their use in preventing pathological neovascularization.</p>		

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5                                   **COMBINATIONS OF ANGIOSTATIC COMPOUNDS**

10    Background of the invention

          The present invention relates to certain compounds useful in preventing and treating neovascularization. Specifically, the invention is directed to compositions containing two or more combinations of angiostatic agents and methods of using  
15    combinations of these angiostatic agents to treat neovascularization.

          Angiogenesis is a term used to describe the development of new blood vessels or neovascularization (L. Diaz-Flores et al., *Angiogenesis: an Update, Histology and Histopathology*, volume 9, pages 807-843 (1994)). Though angiogenesis is a normal process for the development or maintenance of the vasculature, pathological conditions  
20    (i.e., angiogenesis dependent diseases) arise where blood vessel growth is actually harmful. Such pathologies include diabetic retinopathies, proliferative vitreoretinopathies, psoriasis, arthritis and solid tumor development. The progression of angiogenesis occurs in several phases which include: elaboration of the angiogenic signal; dissolution of the blood vessel basement membrane; endothelial cell proliferation;  
25    endothelial cell migration; and formation and differentiation of capillary tubules and loops. Each of these phases is a potential target for pharmacological intervention.

          Tumor growth is dependent on neovascularization. For solid tumors to grow beyond the size of a pea, they must become vascularized. They do so by secreting their

own angiogenic factor(s) which recruit new blood vessels to provide essential nutrients and oxygen.

Angiogenesis is also associated with important diseases of ocular tissue especially in older patients and diabetics. Any abnormal growth of blood vessels in the eye can scatter and block the incident light prior to reaching the retina. Neovascularization can occur at almost any site in the eye and significantly alter ocular tissue function. Some of the most threatening ocular neovascular diseases are those which involve the retina. For example, many diabetic patients develop a retinopathy which is characterized by the formation of leaky, new blood vessels on the anterior surface of the retina and in the vitreous causing proliferative vitreoretinopathy. A subset of patients with age related macular degeneration develop subretinal neovascularization which leads to their eventual blindness.

Current therapy for the treatment of ocular neovascular disease is not very effective. Retinal neovascularization is often treated with multiple laser burns to the retina to remove the pathological vasculature. Panretinal photocoagulation, however, destroys normal retinal tissue. Patients with neovascular diseases of the anterior chamber (e.g. corneal neovascularization, iritis rubeosis) are treated with potent topical ocular glucocorticoids. These therapies are only partially effective and generally only slow neovascularization and the progress of the overall disease. In addition, they can cause severe side effects if used over a relatively long period of time.

Other attempts have been made to provide therapies for the prevention or treatment of pathological angiogenesis. For example, angiostatic steroids functioning to inhibit angiogenesis in the presence of heparin or specific heparin fragments in the

chicken embryo model of neovascularization are disclosed in Crum, et al., *A New Class of Steroids Inhibits Angiogenesis in the Presence of Heparin or a Heparin Fragment*, Science, volume 230, pages 1375-1378 (1985). Other groups of angiostatic steroids useful in inhibiting angiogenesis are disclosed in commonly assigned WIPO Publication  
5 No. WO 93/10141 (Clark et al.) and United States Patent No. 5,371,078 (Clark et al.), as well as WO 95/18621 (Priola et al.).

Glucocorticoids, as mentioned above, have also been shown to inhibit angiogenesis. However, the use of glucocorticoid therapy in general is complicated by the inherent problems associated with steroid applications. Such problems include  
10 elevated intraocular pressure (Kitazawa, *Increased Intraocular Pressure Induced by Corticosteroids*, American Journal of Ophthalmology, volume 82, pages 492-495 (1976)), and the development of posterior subcapsular cataracts.

Suramin, a complex molecule, has been described as a growth factor antagonist and possessing angiosuppressive action (Takano, *Angiosuppressive and Antiproliferative  
15 Actions of Suramin: A Growth Factor Antagonist*, Growth Factors, Peptides and Receptors, Ed. T.W. Moody, Plenum Press, New York, pages 255-264 (1993)). Suramin and its derivatives have also been disclosed in WIPO Publication No. WO 90/15816, as inhibitors of fibroblast growth factor (an angiogenesis factor) as well as apparent angiostatic agents.

20 Fumagillin and analogs of fumagillin have been reported to possess angiostatic properties (Ingber et al., *Synthetic Analogues of Fumagillin that Inhibit Angiogenesis and Suppress Tumor Growth*, Nature, volume 348, pages 555-557 (1990)). Several European patent applications have disclosed fumagillin analogs including: European Patent

Application Nos. 0 354 787 A1, 0 386 667 A1 and 0 470 569 A1, all assigned to Takeda Chemical (Japan) or Fujisawa Pharmaceutical (Japan).

Anti-estrogens, or estrogen antagonists, have also been reported to possess angiostatic activity. Antiestrogens have been shown to alter the activity of a number of growth factors that are important in the control of cellular proliferation (Freiss et al. *Antisteroidal and anti-growth factor activities of antiestrogens*, Journal of Steroid Biochemistry and Molecular Biology, volume 37, pages 777-781 (1990)). They are known to affect biochemical functions and to inhibit angiogenesis in a dose dependent manner (Gagliardi et al., *Inhibition of Angiogenesis by Antiestrogens*, Cancer Research, volume 53, pages 533-535 (1993)).

Still other therapies have been proposed, including, the use of protamine (S. Taylor, *Protamine is an Inhibitor of Angiogenesis*, Nature, volume 297, pages 307-312 (1982)), and the use of Vitamin D<sub>3</sub> analogs (Oikawa et al., *Inhibition of Angiogenesis by Vitamin D<sub>3</sub> Analogues*, European Journal of Pharmacology, volume 178, pages 247-250 (1990)). The use of a variety of pharmaceutical proteins has also been proposed for treating angiogenesis. Such therapies have included: monoclonal antibodies directed to fibroblast growth factor, disclosed in WO 91/06668; platelet factor 4, disclosed in WO 93/02192; and thrombospondin fragments, disclosed in WO 93/16716.

## Summary of the Invention

The present invention involves the angiostatic therapy of a combination of two or more molecules selected from a set of angiostatic compounds. As such, the present

invention is directed to methods of using combinations of angiostatic compounds for the prevention and/or treatment of neovascularization in human patients. The present invention is also directed to compositions containing combinations of angiostatic compounds. In particular, the compositions are useful for controlling ocular  
5 neovascularization.

The combination therapy of the present invention is believed to have the advantage of providing effective, multi-mechanistic angiostatic therapy which is more efficacious with fewer side effects.

#### 10 Detailed Description of the Invention

The compositions and methods of the present invention involve various combinations of angiostatic compounds. Table 1 contains a list of different angiostatic compounds useful in the present invention:

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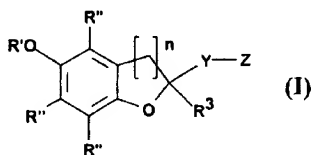
**Table 1**

Classes of Angiostatic Agents (examples where specified)

Anti-mitotics (5-fluorouracil, mytomycin-C, taxol)  
20 Estrogen metabolites (2-methoxyestradiol)  
Matrix metalloproteinase inhibitors (betimastat, BB-2516, TIMPs, minocycline, GM6001)  
Plasminogen activator/urokinase inhibitors  
Urokinase receptor antagonists  
25 Platelet factor 4 and analogs

- Heparinases
- Cartilage-derived inhibitor of angiogenesis
- Thrombospondin and related analogs (TSP-1)
- Angiostatin, vasculostatin
- 5 Proliferin-related protein
- Fumagillin analogs (TNP-470)
- Tecogalan
- Pentosan polysulfate
- Thalidomide and related analogs
- 10 CM101
- Tyrosine kinase inhibitors (SU101)
- Anti-sense oligonucleotides (specific for bFGF and VEGF)
- Suramin and suramin analogs
- Angiostatic steroids
- 15  $\alpha_v\beta_3$  and  $\alpha_v\beta_5$  integrin antagonists
- Cytotoxic antibodies against endothelial cell antigens (anti-endoglin)
- Interferon ( $\alpha$ -IFN)
- VEGF and bFGF antagonists (VEGF receptor-chimeric proteins)
- flt-1 and flk-1 antagonists
- 20 IL-1, and TNF antagonists

Additionally, compounds of formula (I) below are also useful angiostatic compounds of the present invention:





wherein:

n is 1 or 2;

R is H, C<sub>1</sub>-C<sub>6</sub> alkyl or C<sub>3</sub>-C<sub>6</sub> cycloalkyl;

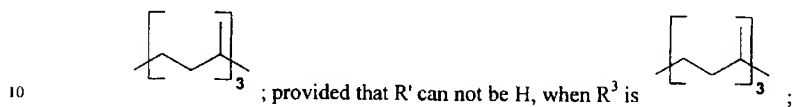
Y is H, C<sub>1</sub>-C<sub>6</sub> alkyl, C<sub>3</sub>-C<sub>6</sub> cycloalkyl, O, NR, C(R)<sub>2</sub>, CH(OH) or S(O)<sub>n</sub>;

5 n' is 0 to 2;

R' is H, C(O)R, C(O)N(R)<sub>2</sub>, PO<sub>3</sub><sup>-</sup>, SO<sub>3</sub><sup>-</sup>, or HO<sub>2</sub>C(CH<sub>2</sub>)<sub>2</sub>C(=O)---;

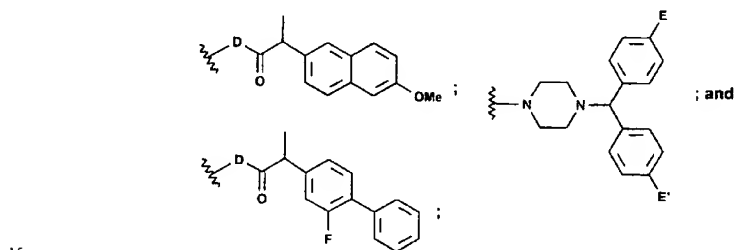
R'' is H or C<sub>1</sub>-C<sub>6</sub> alkyl;

R<sup>3</sup> is H, C<sub>1</sub>-C<sub>6</sub> alkyl, (CH<sub>2</sub>)<sub>4</sub>(OH), ---C(=O)O(CH<sub>2</sub>)<sub>4</sub>CH<sub>3</sub> or



q is 1 to 10; and

Z, if present, is H, C<sub>1</sub>-C<sub>6</sub> alkyl, C<sub>3</sub>-C<sub>6</sub> cycloalkyl, or selected from the group consisting of:



wherein:

D is O or NR; and

20

E and E' are independently H, F or Cl.

The compounds of the present invention also include pharmaceutically acceptable salts of the compounds of formula (I) and the compounds included in the angiostatic classes listed on Table 1.

The initiation of new blood vessel formation may arise quite differently in various tissues or as a result of different diseases. Many substances have been found to induce neovascularization; see, Folkman, et al., *Angiogenic Factors*, Science, volume 235, pages 442-447 (1987). It is believed, however, that once initiated, the process of neovascularization is similar in all tissues regardless of the associated disease; see, Furcht, *Critical Factors Controlling Angiogenesis: Cell Products, Cell Matrix, and Growth Factors*, Laboratory Investigation, volume 55, No. 5, pages 505-509 (1986).

There are many theories associated with the cause of neovascularization, and there may be different inducers depending on the disease or surgery involved; see, BenEzra, *Neovasculogenic Ability of Prostaglandins, Growth Factors, and Synthetic Chemoattractants*, American Journal of Ophthalmology, volume 86, No. 4, pages 455-461, (October, 1978). Regardless of the cause or the associated disease, it is believed that angiostatic agents work by inhibiting one or more steps in the process of neovascularization.

As stated above, angiogenesis is brought about through a number of biochemical and cellular mechanisms involving several steps, each of which is a potential target for pharmacological intervention. This process generally consists of the following steps: breakdown of blood vessel basement membranes, endothelial cell activation, migration, proliferation and formation of capillary tubules. In response to an angiogenic signal, endothelial cells become "activated" and release proteases and other degradative enzymes

which dissolve the basement membranes surrounding the cells. The endothelial cells can now migrate towards the stimulus elongating and aligning themselves to create a sprout. Rapid proliferation lengthens the columns of cells and branches will appear at the top of the column. Branches from adjacent columns fuse and in this way a network of new capillaries is formed. Thus, inhibition of this complex process of angiogenesis is possible at several stages. These include interception of the activation signal, inhibition of basement membrane breakdown, inhibition of cell migration, inhibition of cell proliferation as well as interference with the formation of capillary tubules.

Different compounds may affect different stages of the angiogenesis process. For example, antibodies to growth factors such as bFGF (Hori et al., *Suppression of solid tumor growth by immunoneutralizing monoclonal antibody against human basic fibroblast growth factor*, Cancer Research, volume 51, pages 6180-6184 (1991)) and VEGF (Kim et al., *Inhibition of vascular endothelial growth factor-induced angiogenesis suppresses tumour growth in vivo*, Nature, volume 362, pages 841-844 (1993)) can interfere with the activation signal; fumagillin-type and suramin-type compounds inhibit endothelial cell migration; chroman derivatives and fumagillin-type compounds (Ingber et al., *Synthetic analogs of fumagillin that inhibit angiogenesis and suppress tumour growth*, Nature, volume 348, pages 555-557 (1990)) and suramin-type compounds (C. Stein, *Suramin: A novel antineoplastic agent with multiple potential mechanisms of action*, Cancer Research, volume 53, pages 2239-2248 (1993)) inhibit cell proliferation; and angiostatic steroids are currently thought to exert their anti-angiogenic effects by inhibiting basement membrane breakdown (Ashino-Fuse et al., *Medroxyprogesterone Acetate, An Anti-Cancer And Anti-Angiogenic Steroid, Inhibits The Plasminogen*

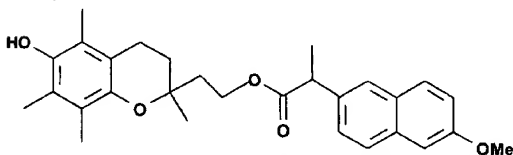
*Activator In Bovine Endothelial Cells*, volume 44, pages 859-864 (1989)) or by inhibiting PAI-1 synthesis (Blei et al., *Mechanism of Action of Angiostatic Steroids: Suppression of Plasminogen Activator Activity Via Stimulation of Plasminogen Activator Inhibitor Synthesis*, Journal of Cellular Physiology, volume 155, pages 568-578 (1993)).

5 Therefore, therapeutic intervention is possible at several points in the process.

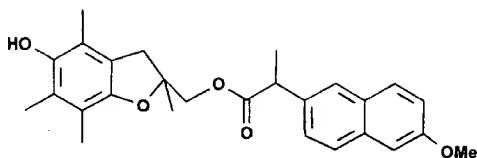
While applicants do not wish to be bound by any theory, it is believed that the inhibition of multiple cellular/biological mechanisms associated with angiogenesis will more effectively inhibit neovascularization. Therefore, the use of combinations of compounds affecting different mechanisms of angiogenesis would be more effective in  
 10 preventing neovascularization than a single therapeutic approach. For example, combinations of anti-proliferative compounds such as chroman derivatives and angiostatic steroids which affect basement membrane breakdown would be more effective in preventing neovascularization than either drug alone. Therefore, the present invention sets forth the use of combinations of different angiostatic agents to provide a more  
 15 effective therapeutic approach to inhibiting neovascularization. As used herein, the term "angiostatic agent or compound" refers to any compound which inhibits one or more processes of angiogenesis such that angiogenesis is inhibited or retarded.

Preferred compounds of formula (I), also known as "chroman derivatives," include the following:

20

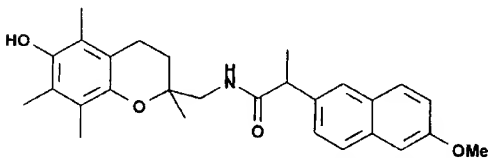


2-(6-hydroxy-2,5,7,8-tetramethyl-3,4-dihydro-2H-benzo[1,2-b]pyran-2-yl)ethyl 2-(6-methoxy-2-naphthyl)propionate ("Compound A");

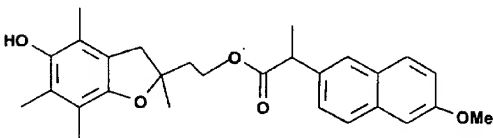


2-(5-hydroxy-2,4,6,7-tetramethyl-2,3-dihydro-benzo[1,2-b]furan-2-yl)methyl 2-(6-methoxy-2-naphthyl)propionate ("Compound B");

5

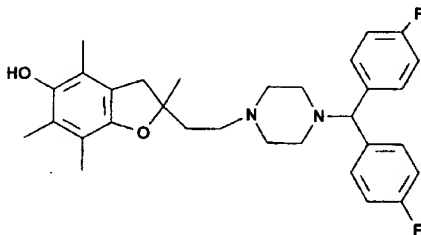


N-(2-(6-hydroxy-2,5,7,8-tetramethyl-3,4-dihydro-2H-benzo[1,2-b]pyran-2-yl)methyl) 2-(6-methoxy-2-naphthyl)propionamide ("Compound C");

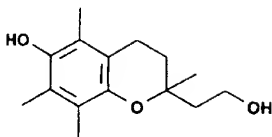


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2-(5-hydroxy-2,4,6,7-tetramethyl-2,3-dihydro-benzo[1,2-b]furan-2-yl)ethyl 2-(6-methoxy-2-naphthyl)propionate ("Compound D");

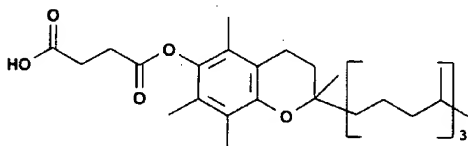


15 1-[2-(5-hydroxy-2,4,6,7-tetramethyl-2,3-dihydro-benzo[1,2-b]furan-2-yl)2-ethyl]-4-[4,4'-fluorobenzhydryl]piperazine ("Compound E")

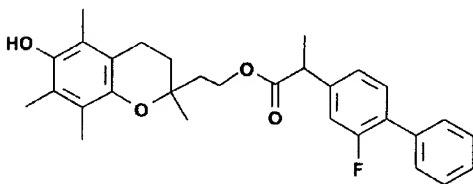


2-(6-hydroxy-2,5,7,8-tetramethyl-3,4-dihydro-2H-benzo[1,2-b]pyran-2-yl)ethanol  
("Compound F")

5

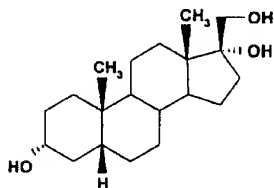


Vitamin E succinate (VES) ("Compound G")

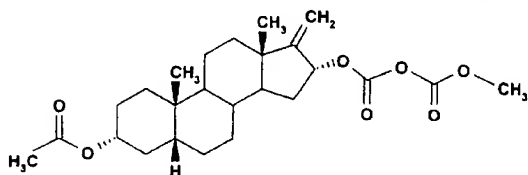
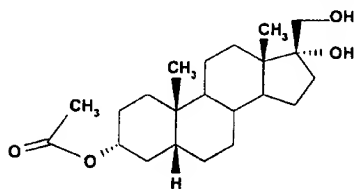


10 2-(6-hydroxy-2,5,7,8-tetramethyl-2,3-dihydro-2H-benzo[1,2-b]pyran-2-yl)ethyl 2-(3-fluoro-4-phenyl-phenyl)propionate ("Compound H").

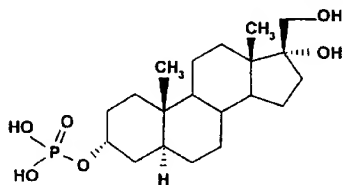
"Angiostatic steroids" are compounds containing the 6-6-6-5-ring steroid backbone and possessing angiostatic activity. Preferred angiostatic steroids of the present invention have been disclosed in United States Patent No. 5,371,078 (Clark et al.) and WIPO Publication WO 93/10141 (Clark et al.); the entire contents of these publications are incorporated herein by reference. Preferred angiostatic steroids are:

21-Nor-5 $\beta$ -pregnan-3 $\alpha$ ,17 $\alpha$ ,20-triol

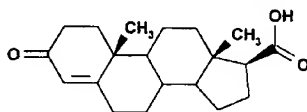
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21-Nor-5 $\beta$ -pregn-17(20)en-3 $\alpha$ ,16-diol-3-acetate-16-(O-methyl)malonate21-Nor-5 $\beta$ -pregnan-3 $\alpha$ ,17 $\alpha$ ,20-triol-3-acetate

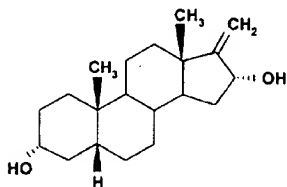
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21-Nor-5 $\alpha$ -pregnan-3 $\alpha$ ,17 $\alpha$ ,20-triol-3-phosphate

5

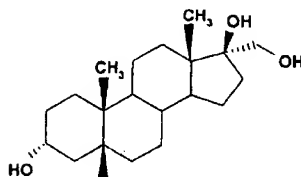
4-Androsten-3-one-17 $\beta$ -carboxylic acid

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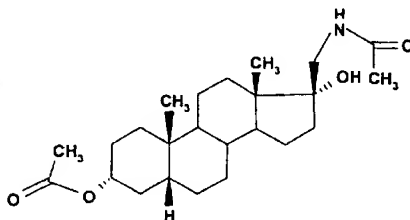
21-Nor-5 $\beta$ -pregn-17(20)en-3 $\alpha$ ,16-diol

15

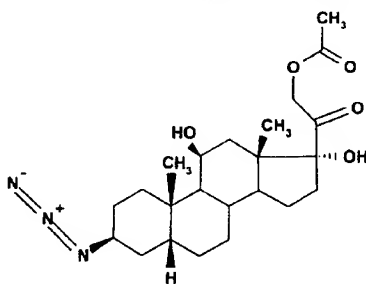


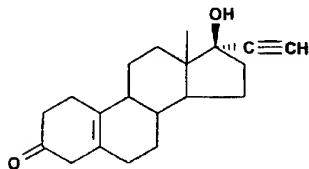
21-Nor-5 $\beta$ -pregnan-3 $\alpha$ ,17 $\beta$ ,20-triol

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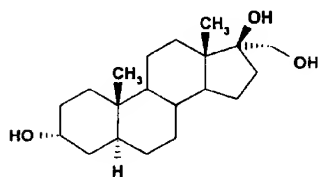
20-Acetamido-21-nor-5 $\beta$ -pregnan-3 $\alpha$ ,17 $\alpha$ -diol-3-acetate

10

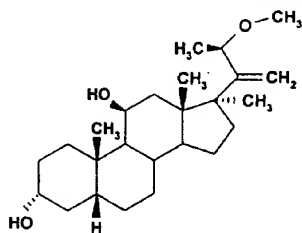
3 $\beta$ -Azido-5 $\beta$ -pregnan-11 $\beta$ ,17 $\alpha$ ,21-triol-20-one-21-acetate

17 $\alpha$ -Ethynyl-5(10)-estren-17 $\beta$ -ol-3-one

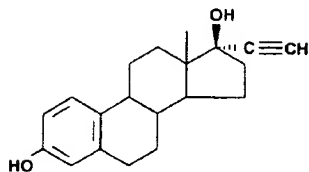
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21-Nor-5 $\alpha$ -pregnan-3 $\alpha$ ,17 $\beta$ ,20-triol

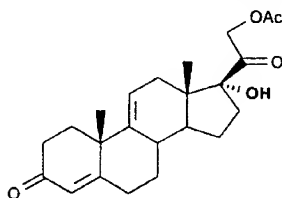
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21 $\alpha$ -Methyl-5 $\beta$ -pregnan-3 $\alpha$ ,11 $\beta$ ,17 $\alpha$ ,21-tetrol-20-one-21-methyl ether

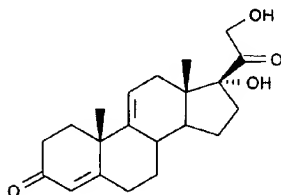
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17 $\alpha$ -Ethynyl-1,3,5(10)-estratrien-3,17 $\beta$ -diol

5

4,9(11)-Pregnadien-17 $\alpha$ ,21-diol-3,20-dione-21-acetate

10

4,9(11)-Pregnadien-17 $\alpha$ ,21-diol-3,20-dione

“Suramin-type compounds” are compounds which mimic the anti-angiogenic action of suramin. Suramin and suramin-type compounds are known to those skilled in

15 the art. Examples of suramin-type compounds are:

suramin,  
 3-hydroxy-2,7-naphthalenesulfonic acid,  
 4,5-dihydroxy-2,7-naphthalenedisulfonic acid,  
 2,2'-[(1,8-dihydroxy-3,6-disulfo-2,7-naphthylene)bis(azo)di-benzene]arsonic acid,  
 5 4,4'-bis[[4-(o-hydroxyanilino)-6-(m-sulfoanilino)-s-triazin-2-yl]amino]-  
 2,2'-stilbenedisulfonic acid,  
 4,5-dihydroxy-3-[(p-nitrophenyl)azo]-2,7-naphthalenedisulfonic acid,  
 4,5-dihydroxy-3,6-bis[(4-sulfo-1-naphthyl)azo]-2,7-naphthalene-disulfonic acid,  
 3-[(5-chloro-2-hydroxyphenyl)azo]-4,5-dihydroxy-2,7-naphthalene-disulfonic  
 10 acid,  
 4,5'-dihydroxy-3,6' [3,3'-dimethoxy-4,4'-biphenylene]bis(azo)-di-1-  
 naphthalenesulfonic acid,  
 3,6-[(2,3-dimethyl-5-oxo-1-phenyl-3-pyrazolin-4-yl)azo]-4,5-dihydroxy-2,7-  
 naphthalenedisulfonic acid,  
 15 5,5'-[ureylenebis[2-sulfo-p-phenylene\_azo]bis[6-amino-4-hydroxy-2-  
 naphthalenesulfonic acid,  
 4-[(o-arsonophenyl)azo]3-hydroxy-2,7-naphthalenedisulfonic acid,  
 4,5-dihydroxy-3-(phenylazo)-2,7-naphthalenedisulfonic acid,  
 4-acetamido-5-hydroxy-6-(phenylazo)-1,7-naphthalenedisulfonic acid,  
 20 2-[p-[(1-hydroxy-4-sulfo-2-naphthyl)azo]phenyl]-6-methyl-7-  
 benzothiazolesulfonic acid,  
 4-[(2,4-dimethylphenyl)azo]-3-hydroxy-2,7-naphthalenedisulfonic acid,  
 3-[(4-Sulfophenyl)azo]-4,5-dihydroxy-2,7-naphthalenedisulfonic acid,  
 3-[(4-nitrophenyl)azo]-4-amino-5-hydroxy-2,7-naphthalene-disulfonic acid,  
 25 1-nitro-4,6,8-naphthalenetrisulfonic acid,  
 1-amino-4,6,8-naphthalenetrisulfonic acid and pharmaceutically acceptable salts  
 thereof.

The most preferred suramin-type compounds include: suramin and 4,4'-bis[[4-(o-hydroxyanilino)-6-(m-sulfoanilino)-s-triazin-2-yl]amino]-2,2'-stilbenedisulfonic acid.

30 "Fumagillin-type compounds" are oxaspiro[2,5]octane derivatives, such as those described in European Patent Application Nos. 0 354 787 A1, 0 386 667 A1 and 0 387

650 A1, the entire contents of these three publications are incorporated herein by reference to the extent they disclose angiostatic fumagillin-type compounds.

"Anti-estrogen compounds" are those compounds which at least partially bind estrogen receptors. A number of anti-estrogens have been shown to inhibit angiogenesis.

- 5 Anti-estrogen compounds of the present invention include: clomiphene, tamoxifen, nafoxidine, ICI 164,984 and ICI 182,780.

Other angiostatic compounds contained in the Table 1 are known in the art to possess angiostatic activity. Of those classes listed, 5-fluorouracil, mitomycin-C, taxol, 2-methoxyestradiol, betimastat, BB-2516, TIMPs, minocycline, GM6001, PF4, CDI, TSP-  
10 1, TNP-470, SU101, anti-endoglin,  $\alpha$ -IFN and VEGF receptor-chimeric proteins are preferred for use in combinations of angiostatic compounds of the present invention.

The following are the most preferred types of angiostatic compounds to be included in combinations of angiostatic compounds of the present invention:

15 compounds of formula (I), anti-mitotics, angiostatic steroids, fumagillin-type compounds, suramin-type compounds, estrogen metabolites, matrix metalloproteinase inhibitors and thalidomide.

The following are the most preferred combinations of compounds to be used in compositions and methods of the present invention:

- 1) A compound of formula (I) and an angiostatic steroid
- 20 2) A compound of formula (I) and a suramin-type compound
- 3) A compound of formula (I) and a fumagillin-type compound
- 4) A compound of formula (I) and an anti-mitotic
- 5) An angiostatic steroid and a fumagillin-type compound
- 6) An anti-mitotic and an angiostatic steroid
- 25 7) A compound of formula (I) and an estrogen derivative
- 8) An angiostatic steroid and an estrogen metabolite
- 9) A compound of formula (I) and a matrix metalloprotease inhibitor

The combination of angiostatic compounds of the present invention are useful in  
30 inhibiting pathological neovascularization in human patients. As used herein, the term

"pathological neovascularization" refers to those conditions where the formation of blood vessels (neovascularization) is harmful to the patient. Examples of pathological neovascularization dependent diseases include: head trauma, spinal trauma, systemic or traumatic shock, stroke, hemorrhagic shock, cancer, arthritis, arteriosclerosis, 5 angiofibroma, arteriovenous malformations, corneal graft neovascularization, inappropriate wound healing, diabetic retinopathy, granulations, burns, hemangioma, hemophilic joints, hypertrophic scars, ocular neovascularization, nonunion fractures, Osler-Weber Syndrome, psoriasis, pyogenic granuloma, retrolental fibroplasia, scleroderma, trachoma, vascular adhesions, and solid tumor growth.

10 In particular, the compositions of the present invention are useful in preventing and treating any ocular neovascularization, including, but not limited to: retinal diseases (diabetic retinopathy, chronic glaucoma, retinal detachment, sickle cell retinopathy and subretinal neovascularization due to age related macular degeneration); rubeosis iritis; proliferative vitreoretinopathy; inflammatory diseases; chronic uveitis; neoplasms 15 (retinoblastoma, pseudoglioma and melanoma); Fuchs' heterochromic iridocyclitis; neovascular glaucoma; corneal neovascularization (inflammatory, transplantation and developmental hypoplasia of the iris); neovascularization following a combined vitrectomy and lensectomy; vascular diseases (retinal ischemia, choroidal vascular insufficiency, choroidal thrombosis and carotid artery ischemia); neovascularization of 20 the optic nerve; and neovascularization due to penetration of the eye or contusive ocular injury.

Additionally the combinations of angiostatic agents are useful in treating pterygium (primary and recurrent), glaucoma filtration surgery bleb failure, hyperkeratosis, cheloid formation and polyp formation.

The use of the compositions of the present invention to ameliorate complications  
5 arising from glaucoma filtration surgery is a particularly important aspect of the invention. Glaucoma filtration surgery involves the surgical creation of a fistula with a conjunctival flap which allows the direct drainage of aqueous humor from the anterior chamber into the conjunctival tissue thereby lowering the elevated intraocular pressure associated with glaucoma. However, in many patients, the filtration "bleb" becomes  
10 scarred or healed over so that aqueous drainage can no longer occur. It has been noted that failing filtration blebs may become vascularized prior to failure. This vascularization may feed the fibroblasts which migrate, and proliferate, and block the bleb, or the vascularization itself may also result in physical blockage of the bleb. It is therefore likely that inhibition of filtration bleb neovascularization may inhibit filtration bleb  
15 failure.

The angiostatic compounds may be contained in various types of pharmaceutical compositions, either together as a single composition or in separate compositions, in accordance with formulation techniques known to those skilled in the art. For example, the compounds may be included in tablets, capsules, solutions, suspensions and other  
20 dosage forms adapted for oral administration; solutions and suspensions adapted for parenteral use; solutions, suspensions or gels for topical ocular administration; solutions and suspensions adapted for intra-vitreous or intra-cameral use; and suppositories for rectal use. Solutions, suspensions and other dosage forms adapted for topical application to the

involved tissues, such as tissue irrigating solutions, are particularly preferred for treatment of acute conditions associated with surgery or other forms of trauma.

The present invention is particularly directed to the provision of compositions adapted for treatment of ophthalmic tissues. Various types of vehicles may be used. The vehicles will generally be aqueous in nature. Aqueous solutions are generally preferred, based on ease of formulation, as well as a patient's ability to easily administer such compositions by means of instilling one to two drops of the solutions in the affected eyes. However, the compounds of the present invention may also be readily incorporated into other types of compositions, such as suspensions, viscous or semi-viscous gels or other types of solid or semi-solid compositions. Suspensions may be preferred for compounds of the present invention which are relatively insoluble in water. The ophthalmic compositions of the present invention may also include various other ingredients, such as buffers, preservatives, co-solvents and viscosity building agents.

An appropriate buffer system (e.g., sodium phosphate, sodium acetate or sodium borate) may be added to prevent pH drift under storage conditions.

Ophthalmic products are typically packaged in multidose form. Preservatives are thus required to prevent microbial contamination during use. Suitable preservatives include: benzalkonium chloride, thimerosal, chlorobutanol, methyl paraben, propyl paraben, phenylethyl alcohol, edetate disodium, sorbic acid, polyquaternium-1, or other agents known to those skilled in the art. Such preservatives are typically employed at a level of from 0.001 to 1.0 percent by weight, based on the total weight of the composition (wt.%).



The route of administration (e.g., topical, parenteral or oral) and the dosage regimen will be determined by skilled clinicians, based on factors such as the exact nature of the condition being treated, the severity of the condition, the age and general physical condition of the patient, and so on.

5       As indicated above, use of compounds of the present invention to prevent or reduce angiogenesis in ophthalmic tissues is a particularly important aspect of the present invention. The compounds may also be used as an adjunct to ophthalmic surgery, such as by vitreal or subconjunctival injection following ophthalmic surgery. The compounds may be used for acute treatment of temporary conditions, or may be administered  
10       chronically, especially in the case of degenerative disease. The compounds may also be used prophylactically, especially prior to ocular surgery or noninvasive ophthalmic procedures, or other types of surgery.

      The use of physiologically balanced irrigating solutions as pharmaceutical vehicles for the angiostic compounds is preferred when the compositions are administered  
15       intraocularly. As used herein, the term "physiologically balanced irrigating solution" means a solution which is adapted to maintain the physical structure and function of tissues during invasive or noninvasive medical procedures. This type of solution will typically contain electrolytes, such as sodium, potassium, calcium, magnesium and/or chloride; an energy source, such as dextrose; and a buffer to maintain the pH of the  
20       solution at or near physiological levels. Various solutions of this type are known (e.g., Lactated Ringers Solution). BSS® Sterile Irrigating Solution and BSS Plus® Sterile Intraocular Irrigating Solution (Alcon Laboratories, Inc., Fort Worth, Texas, USA) are examples of physiologically balanced intraocular irrigating solutions. The latter type of

solution is described in United States Patent No. 4,550,022 (Garabedian, et al.), the entire contents of which are hereby incorporated in the present specification by reference.

The specific type of formulation selected will depend on various factors, such as the compound or its salt being used, the dosage frequency, and the disease being treated.

5 Topical aqueous solutions, suspensions, ointments, creams and gels are the preferred dosage forms for the treatment of pterygium, hyperkeratosis, and cheloid and polyp formation. Topical ophthalmic formulations are suitable for preventing glaucoma filtration bleb failure or scar formation associated with ophthalmic surgery.

In general, the doses used for the above described purposes will vary, but will be

10 in an effective amount to inhibit or reduce neovascularization. As used herein, the term "pharmaceutically effective amount" to inhibit or reduce neovascularization, is that amount of a combination of two or more compounds of the present invention which inhibits formation of new blood vessels or reduces the number of blood vessels which are involved in the pathological condition. The compounds will normally be contained in

15 these formulations in an amount from about 0.01 to about 10.0 weight/percent. Preferable concentrations range from about 0.1 to about 5.0 weight/percent. Thus, for topical administration, these formulations are delivered to the disease site one to six times a day, depending on the routine discretion of the skilled clinician. Systemic administration, for example, in the form of tablets or suppositories is useful for the treatment of polyp

20 formation. Tablets containing 10-1000 mg of a compound can be taken 2-3 times per day depending on the discretion of the skilled clinician.

The compositions of the present invention are further illustrated by the following examples. The term "angiostatic compound" refers to any compound of the present invention, as described above.

5

### Example 1

Topical combination compositions useful for controlling ocular neovascularization:

Component	wt. %
Angiostatic Compound	0.005-5.0
Angiostatic Compound	0.005-5.0
Tyloxapol	0.01-0.05
HPMC	0.5
Benzalkonium Chloride	0.01
Sodium Chloride	0.8
Edetate Disodium	0.01
NaOH/HCl	q.s. pH 7.4
Purified Water	q.s. 100 mL

10

**Example 2**

A preferred topical composition useful for controlling neovascularization:

Component	wt. %
Compound A	1.0
Angiostatic Compound	0.005-5.0
Tyloxapol	0.01-0.05
HPMC	0.5
Benzalkonium Chloride	0.01
Sodium Chloride	0.8
Edetate Disodium	0.01
NaOH/HCl	q.s. pH 7.4
Purified Water	q.s. 100 mL

5

The above formulation is prepared by first placing a portion of the purified water into a beaker and heating to 90°C. The hydroxypropylmethylcellulose (HPMC) is then added to the heated water and mixed by means of vigorous vortex stirring until all of the HPMC is dispersed. The resulting mixture is then allowed to cool while undergoing mixing  
10 in order to hydrate the HPMC. The resulting solution is then sterilized by means of autoclaving in a vessel having a liquid inlet and a hydrophobic, sterile air vent filter.

The sodium chloride and the edetate disodium are then added to a second portion of the purified water and dissolved. The benzalkonium chloride is then added to the solution, and the pH of the solution is adjusted to 7.4 with 0.1M NaOH/HCl. The solution is then  
15 sterilized by means of filtration.

The angiostatic compounds are sterilized by either dry heat or ethylene oxide. If ethylene oxide sterilization is selected, aeration for at least 72 hours at 50°C. is necessary. The sterilized angiogenic compound is weighed aseptically and placed into a pressurized ballmill container. The tyloxapol, in sterilized aqueous solution form, is then added to the  
5 ballmill container. Sterilized glass balls are then added to the container and the contents of the container are milled aseptically at 225 rpm for 16 hours, or until all particles are in the range of approximately 5 microns.

Under aseptic conditions, the micronized drug suspension formed by means of the preceding step is then poured into the HPMC solution with mixing. The ballmill container  
10 and balls contained therein are then rinsed with a portion of the solution containing the sodium chloride, the edetate disodium and benzalkonium chloride. The rinse is then added aseptically to the HPMC solution. The final volume of the solution is then adjusted with purified water and, if necessary, the pH of the solution is adjusted to pH 7.4 with NaOH/HCl.

15

### **Example 3**

Formulation for oral administration:

20      **Tablet:**

10-1000 mg of two angiostatic compounds with inactive ingredients such as starch, lactose and magnesium stearate can be formulated according to procedures known to those skilled in the art of tablet formulation.

**Example 4**

Formulation for sterile intraocular injection:

Component	each mL contains:
Angiostatic Compound	10-100 mg
Angiostatic Compound	10-100 mg
Sodium Chloride	7.14 mg
Potassium Chloride	0.38 mg
Calcium chloride dihydrate	0.154 mg
Magnesium chloride hexahydrate	0.2 mg
Dried sodium phosphate	0.42 mg
Sodium bicarbonate	2.1 mg
Dextrose	0.92 mg
Hydrochloric acid or sodium hydroxide	q.s., pH to approx. 7.2
Water for injection	q.s.

5

**Example 5**

Preferred formulation for a topical ocular solution:

Component	wt. %
Compound A	1.0%
Angiostatic Compound	0.005-5.0%
Benzalkonium chloride	0.01%
HPMC	0.5%
Sodium chloride	0.8%
Sodium phosphate	0.28%
Edetate disodium	0.01%
NaOH/HCl	q.s. pH 7.2
Purified Water	q.s. 100 mL

5

**Example 6**

A preferred formulation for oral administration:

10

Tablet:

5-100 mg of Compound A and 10-1000 mg of another Angiostatic Compound with inactive ingredients such as starch, lactose and magnesium stearate can be formulated according to procedures known to those skilled in the art of tablet formulation.

15

**Example 7**

Formulations for topical dermatological use:

- 5        **Cream:**    1 mg/g each of two angiostatic compounds in cream base of purified water, emulsifying wax, propylene glycol, stearic acid, isopropyl palmitate, synthetic beeswax, polysorbate 60, potassium sorbate, sorbic acid, propyl gallate, citric acid, and sodium hydroxide.
- 10       **Ointment:** 1 mg/g each of two angiostatic compounds in base of mineral oil and polyethylene.

**Example 8**

15

Formulation for suppository:

- 10-500 mg each of two angiostatic compounds with the following inactive ingredients: glycerin, butylateal hydroxytoluene, butylated hydroxyanisole, edetic acid, 20 polyethylene glycol, and sodium chloride.

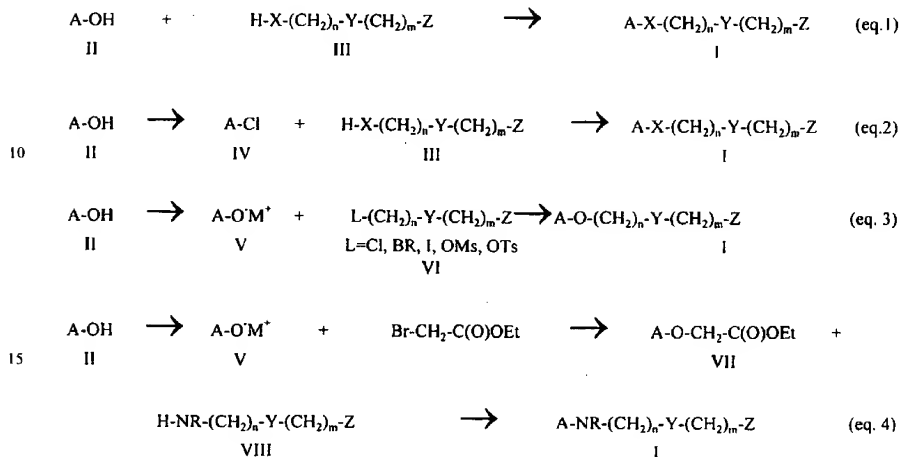
- Some of the compounds of the present invention may contain a nonsteroidal anti-inflammatory agent (NSAIA) component or a calcium channel blocker (flunarizine) component. These individual moieties may add additional pharmaceutical benefit to the 25 angiostatic efficacy of compounds of formula (I).

The compounds of formula (I) are synthesized by known methods in the art. Compounds containing a non-steroidal anti-inflammatory agent (flurbiprofen or naproxen) can be made by methods illustrated in Scheme 1 and 2, and Examples 11-14.



Compounds containing a flunarizine moiety may be made by methods disclosed in commonly assigned PCT Patent Publication No. WO/9515958, the entire contents of which are hereby incorporated by reference. Other compounds of formula (I) are commercially available from: Sigma Chemical Co. (St. Louis, Missouri) and Aldrich Chemical Co. (Milwaukee, Wisconsin).

### Scheme 1



The conversion of the carboxylic acid containing nonsteroidal anti-inflammatory agents (II) to esters or amides (I) may be carried out by the following methods:

- (i) As illustrated in equation 1 above, carboxylic acids (II) may be reacted with the appropriate amine or alcohol derivative (III) in the presence of a coupling reagent, such as dicyclohexylcarbodiimide or 1-(3-dimethylaminopropyl)-3-ethyl carbodiimide HCl, and 4-dimethylamine pyridine or 1-hydroxybenzotriazole, in an inert organic solvent, such as acetonitrile or tetrahydrofuran, and at a temperature from 0°C to 50°C.

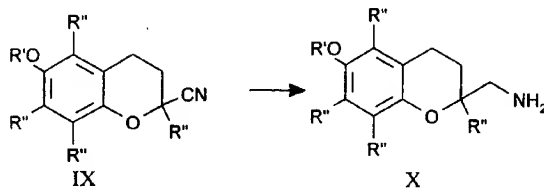
(ii) As illustrated in equation 2 above, carboxylic acids (II) may be converted to acid chlorides (IV) by reacting them with a reagent such as thionyl chloride or oxalyl chloride, in the presence of an inert solid or neat, at a temperature from 0°C to 80°C. The resulting acid chloride (IV) may be reacted with the desired amine or alcohol (III) in an inert solvent such as tetrahydrofuran, in the presence of pyridine or a tertiary amine, such as triethylamine.

(iii) As illustrated in equation 3 above, esters (I) may be formed by reacting carboxylate anions (V), formed by reacting the carboxylic acid (II) with a base such as sodium hydride, with a halide (iodide, bromide, chloride) or sulfonate (mesylate, tosylate) (VI), in a solvent such as acetonitrile or dimethylformamide, at a temperature from 0°C to 100°C.

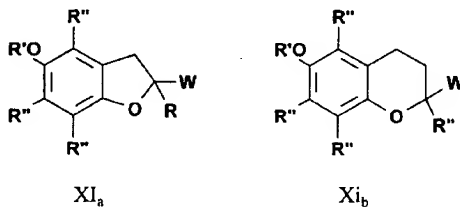
(iv) As illustrated in equation 4 above, amides (I) may be prepared by reacting carboxylate anions (V), formed by reacting carboxylic acid (II) with a base such as sodium hydride, with ethyl bromoacetate. The resulting ester (VII) is reacted with the desired amine (VIII), neat or in an inert solvent, such as acetonitrile or dimethylformamide, at a temperature from 0°C to 100°C.

The intermediate compounds (X) of Scheme 2 below, which can be used as compounds (III) and (VIII), were prepared using the general methods described in Cohen, et al., *Lewis Acid Mediated Nucleophilic Substitution Reactions of 2-Alkoxy-3,4-dihydro-2H-1-benzopyrans: Regiochemistry and Utility in the Synthesis of 3,4-Dihydro-2H-1-benzopyran-2-carboxylic Acids*, Journal of Organic Chemistry, volume 54, pages 3282-3292, (1989). The nitrile (IX) can be reduced using a reagent such as lithium aluminum hydride to afford the amine (X), which may be isolated as the hydrochloride salt.

The use of certain protecting groups and deprotection steps may be necessary, as will be appreciated by those skilled in the art.

**Scheme 2**

Compounds of formula (I) may exist as mixtures of stereoisomers. The preparation of the individual stereoisomers may be effected by preparing and resolving the acids (II), by known methods, and then using a single stereoisomer as starting material. Compounds (III), (VI) and (VIII) may be prepared as single stereoisomers from compounds of formula (XI<sub>a-b</sub>), shown in Table 5 below, using known methods:

**Table 5**

10 wherein:

W is (CH<sub>2</sub>)<sub>p</sub>-Q;

p is 0-1;

Q is CH<sub>2</sub>OH or CO<sub>2</sub>H;

R' is H, C(O)R, C(O)NR<sub>2</sub>, PO<sub>3</sub><sup>-</sup>, or SO<sub>3</sub><sup>-</sup>; and

R'' is H or C<sub>1</sub>-C<sub>6</sub> alkyl.

15

The alcohols (XI<sub>a-b</sub>) may be resolved by forming esters with optically active carboxylic acids, separating the diastereomers, and then hydrolyzing the resolved diastereomers. The corresponding carboxylic acids (XI<sub>a-b</sub>) may be resolved by forming an ester with an optically active alcohol, separating the diastereomers, and then hydrolyzing the resolved diastereomers. Or, the carboxylic acids (XI<sub>a-b</sub>) may be resolved by forming an amine salt with an optically active amine. Separation by recrystallization and neutralization of the resolved carboxylic acid salt may be utilized to provide the resolved carboxylic acid. Resolution of the esters and amides (I) may also be effected using chromatographic techniques known to those skilled in the art.

The amines of formula (I), where Y is NR, may be converted to amine salts by reacting the amine with acids of sufficient strength to produce an organic or inorganic salt. The pharmaceutically acceptable anions include: acetate, bromide, chloride, citrate, maleate, fumarate, mesylate, phosphate, sulfate and tartrate.

Methods of synthesizing the compounds formula (I) are further illustrated by the following examples:

### **Example 11**

#### **Synthesis of N-[(6-hydroxy-2,5,7,8-tetramethyl-3,4-dihydro-2H-1-benzo[1,2-b]pyran-2-yl)methyl] 2-(6-methoxy-2-naphthyl)propionamide**

The intermediate, (6-hydroxy-2,5,7,8-tetramethyl-3,4-dihydro-2H-1-benzo[1,2-b]pyran-2-yl)methylamine, was first synthesized:

A 1 molar (M) ethereal solution of lithium aluminum hydride (Aldrich, 32.4 mL, 32.43 mmol) was added slowly over a 5 minute period to a chilled, (4-6°C) stirring solution of (2-cyano-6-hydroxy-2,5,7,8-tetramethyl-3,4-dihydro-2H-1-benzo[1,2-b]pyran in tetrahydrofuran (50 mL). After 2 hours, the reaction mixture was quenched by the slow sequential addition of 10% aqueous tetrahydrofuran (30 mL), 15% sodium hydroxide (10 mL) and then water (20 mL), while stirring. The resulting suspension was filtered through celite, and the celite pad was washed with ethyl ether (400 mL). The organic

layer was separated, dried ( $\text{Na}_2\text{SO}_4$ ), and concentrated in vacuo, resulting in a residue. A 1 M ethereal solution of hydrochloride was then added to a solution of the residue in ethyl ether (100 mL), a solid formed, and the solid was then collected by filtration and washed with ethyl ether to give 2.31 g (65.4% yield) of a white solid. The product was used crude  
5 in the next reaction.

$^1\text{H-NMR}$  ( $\text{DMSO-d}_6/\text{TMS}$ ): 1.15 (s, 3H), 1.75 (t, 2H), 1.99 (s, 6H), 2.01 (s, 3H), 2.54 (t, 2H), 2.98 (s, 2H).

MS (CI): 236 (m+1).

The hydrochloride salt of (6-hydroxy-2,5,7,8-tetramethyl-3,4-dihydro-2H-1-benzo[1,2-  
10 b]pyran-2-yl)methylamine (0.30 g, 1.10 mmole) and 6-methoxy- $\alpha$ -methyl naphthaleneacetic acid (Aldrich, 0.28 g, 1.21 mmole) were stirred in the presence of dimethylaminopyridine (Aldrich, 0.26 g, 2.20 mmole) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride (Janssen Chimica-Spectrum, 0.21 g, 1.10 mmole), in tetrahydrofuran (4.0 mL) under an atmosphere of nitrogen. After stirring 17 hours at  
15 ambient temperature, the reaction mixture was diluted with ethyl acetate (70 mL), washed with water (2x 15 mL), followed by brine (15 mL) and then dried (sodium sulfate). The mixture was concentrated in vacuo and the residue subjected to flash chromatography (silica gel, 100-50:0-50, v:v, hexanes:ethyl acetate). The appropriate fractions were concentrated in vacuo, and the resulting crystalline foam suspension was then washed in  
20 hexanes to give 0.28 g (58.3% yield) of N-[(5-hydroxy-2,5,7,8-tetramethyl-3,4-dihydro-2H-1-benzopyran-2-yl)methyl]-2-(6-methoxy-2-naphthyl)propionamide as a white amorphous solid.

$^1\text{H-NMR}$  ( $\text{CDCl}_3$ )  $\delta$  1.03-1.08 (d, 3H), 1.57-1.64 (m, 6H), 1.70 (t, 2H), 2.04-2.05 (m, 6H), 2.48-2.51 (m, 2H), 3.16-3.58 (m, 2H), 3.74 (q, 1H), 3.91 (s, 3H), 4.91 (br s, 1H),  
25 5.751 (t, 1H), 7.01-7.19 (m, 2H), 7.29-7.40 (t, 1H), 7.52-7.81 (m, 3H).

Elemental Analysis: Calculated for  $\text{C}_{28}\text{H}_{33}\text{NO}_4$

Calculated: C, 75.14; H, 7.43; N, 3.13.

Found: C, 75.04; H, 7.50; N, 2.97.

Melting point: 67-70°C.

### Example 12

#### Synthesis of 2-(6-hydroxy-2,5,7,8-tetramethyl-3,4-dihydro-2H-benzo[1,2-b]pyran-2yl)ethyl 2-(6-methoxy-2-naphthyl)propionate

5 A solution of 1,3-dicyclohexylcarbodiimide (Aldrich, 0.89 g, 4.31 mmol) in acetonitrile (25 mL), was added dropwise to a stirring slurry of (+)-6-methoxy- $\alpha$ -methyl-2-naphthaleneacetic acid (Aldrich, 0.90 g, 3.91 mmol), 2-hydroxy-2,5,7,8-tetramethyl-3,4-dihydro-2H-benzo[1,2-b]pyran-2yl)ethanol (0.98 g, 3.91 mmol, USP 5,266,709 column 45) and 1-hydroxybenzotriazole hydrate (Aldrich, 0.59 g, 4.31 mmol), in acetonitrile (50  
10 mL). After stirring for 18 hours, the reaction mixture was concentrated in vacuo. The residue was partitioned between water (30 mL) and methylene chloride (30 mL). The layers were separated, and the aqueous layer was extracted with methylene chloride (2 x 20 mL). The combined organic extracts were washed with water (20 mL), then dried (magnesium sulfate) and concentrated in vacuo. Flash chromatography (silica gel, 2:8, v:v, ethyl acetate:hexanes) of the residue afforded a white solid upon the concentration of the appropriate fractions. The white solid was recrystallized from an ethyl acetate-hexanes mixture to give 0.60 g (33.1% yield) of 2-(6-hydroxy-2,5,7,8-tetramethyl-3,4-dihydro-2H-benzo[1,2-b]pyran-2yl)ethyl 2-(6-methoxy-2-naphthyl)propionate, a mixture of diastereomers, as a white solid.

20 <sup>1</sup>H NMR (CDCl<sub>3</sub>)  $\delta$  1.1 (d, 3H), 1.6-1.5 (m, 3H), 1.6 (m, 2H), 1.9 (m, 2H), 2.0 (s, 6H), 2.1 (s, 3H), 2.4 (t, 2H), 3.8 (q, 2H), 3.9 (s, 3H), 4.2 (s, 1H), 4.1-4.4 (m, 2H), 7.1-7.7 (m, 6H).

Elemental Analysis: Calculated for C<sub>29</sub>H<sub>34</sub>O<sub>5</sub>

Calculated: C, 75.30; H, 7.41.

Found: C, 75.24; H, 7.46.

25 Melting Point: 99.5-101.5°C.

**Example 13****Synthesis of 2-(5-hydroxy-2,4,6,7-tetramethyl-3,4-dihydro-benzo[1,2-b]furan-2-yl)ethyl 2-(6-methoxy-2-naphthyl)propionate**

A solution of 2-(5-hydroxy-2,4,6,7-tetramethyl-2,3-dihydrobenzo[1,2-b]furan-2-yl)ethanol (1.30 g, 5.51 mmol) and 6-methoxy- $\alpha$ -methyl naphthaleneacetic acid (Aldrich, 1.39 g, 6.06 mmol) was stirred in the presence of dimethylaminopyridine (0.67 g, 5.51 mmol) and 1-(3-dimethylaminopropyl)-3-ethyl-carbodiimide hydrochloride (1.06 g, 5.51 mmol), in tetrahydrofuran (25 mL). The reaction mixture was stirred at ambient temperature under nitrogen for 24 hours, diluted with ethyl acetate (150 mL), washed with water (2x 40 mL) and then brine (30 mL). The organic extract was dried (sodium sulfate) and concentrated *in vacuo*. The residue was subjected to flash chromatography (silica gel, 100-50:0-50, v:v, hexanes:ethyl acetate), and the appropriate fractions were combined to give 1.84 g (74.5% yield) of a foam residue. Fractional crystallization and recrystallization from methylene chloride-hexanes gave 0.40 g (13.0% yield) of white solid.

$^1\text{H-NMR}$  ( $\text{CDCl}_3$ ): 1.34 (s, 3H), 1.54-1.57 (d, 3), 1.99 (t, 2H), 2.01 (s, 3H), 2.05 (s, 3H), 2.10 (s, 3), 2.73-2.81 (d, 1), 2.90-2.97 (d, 1), 3.77-3.89 (q, 1H), 3.91 (s, 3H), 4.102 (s, 1H, 4.165-4.29 (m, 2H), 7.10-7.16 (m, 2H), 7.35-7.40 (m, 1H), 7.64-7.70 (m, 2H).

Elemental Analysis: Calculated for  $\text{C}_{28}\text{H}_{32}\text{O}_5$  0.1 mole  $\text{CH}_2\text{Cl}_2$ .

Calculated: C, 73.84; H, 7.10.

Found: C, 73.85, 73.83; H, 7.12.

Melting point: 129.5-131°C.

### Example 14

#### Synthesis of 2-(6-hydroxy-2,5,7,8-tetramethyl-3,4-dihydro-2H-benzo[1,2-b]pyran-2-yl)ethyl 2-(3-fluoro-4-phenyl-phenyl)propionate

The intermediate, 2-(6-benzyloxy-2,5,7,8-tetramethyl-3,4-dihydro-2H-benzo[1,2-b]pyran-2-yl)ethyl 2-(3-fluoro-4-phenyl-phenyl)propionate, was first synthesized:

A solution of flubiprofen (Sigma, 2.0 g, 8.2 mmol), 2-(6-benzyloxy-2,5,7,8-tetramethyl-3,4-dihydro-2H-benzo[1,2-b]pyran-2-yl)ethanol (2.4 g, 8.2 mmol) 1-hydroxybenzotriazole hydrate (Aldrich, 2.4 g, 13.9 mmol) and 1-(3-dimethylaminopropyl)-3-ethyl-carbodiimide hydrochloride (Aldrich, 2.8 g, 12.3 mmol), in acetonitrile (40 ml), was stirred at ambient temperature. After 72 hours, the reaction mixture was concentrated in vacuo and the residue partitioned between water and methylene chloride. A solid formed which was removed by filtration and discarded. The layers were separated and the aqueous layer was extracted with methylene chloride (2 x 25 ml). The combined organic extracts were then dried (magnesium sulfate) and concentrated in vacuo. The residue was chromatographed (silica gel, 2:8, v:v, ethyl acetate:hexane). Concentration of the appropriate fractions afforded 3.0 g (64% yield, mixture of stereoisomers) of the product as a clear oil.

<sup>1</sup>H NMR (CDCl<sub>3</sub>) δ: 1.23-1.27 (m, 3H), 1.53-1.57 (m, 3H), 1.75 (m, 2H), 1.95 (m, 2H), 2.08 (s, 3H), 2.14 (s, 3H), 2.21 (s, 3H), 2.55 (t, 3H), 3.75 (m, 2H), 4.3 (m, 1H), 4.65 (s, 2H), 7.1-7.7 (m, 13H).

A solution of 2-(6-benzyloxy-2,5,7,8-tetramethyl-3,4-dihydro-2H-benzo[1,2-b]pyran-2-yl)ethyl 2-(3-fluoro-4-phenyl-phenyl)propionate in ethyl acetate was treated with 10% palladium on charcoal (Aldrich, 0.5 g). The resulting mixture was hydrogenated on a Parr Apparatus [initial pressure 60 pounds/inch<sup>2</sup> (psi)]. After 18 hours, the reaction mixture was filtered, and the resulting solution concentrated in vacuo. The residue was subjected to flash chromatography (silica gel, 2:8, v:v, ethyl acetate:hexane). Concentration of the appropriate fractions afforded a clear oil. Hexane was added to the oil and a white solid formed upon standing. The white solid was collected by filtration to



afford 0.91 g (36% yield) of 2-6-hydroxy-2,5,7,8-tetra methyl-,4-dihydro-H-benzo[1,2-b]pyran-yl)ethyl 2-(3-fluoro-4-phenyl-phenyl) propionate as a mixture of stereoisomers.

<sup>1</sup>H NMR (CDCl<sub>3</sub>) d: 1.22-1.23 (m, 3H), 1.51-1.55 (m, 3H), 1.65-1.8 (m, 2H), 1.85-2.00 (m, 2H), 2.08 (s, 6H), 2.14 (s, 3H), 2.57 (t, 2H), 3.75 (q, 1H), 4.1-4.5 (m, 2H), 7.10-7.65 (m, 8H).

Elemental Analysis: Calculated for C<sub>30</sub>H<sub>33</sub>FO<sub>4</sub>.

Calculated: C,75.60; H, 6.98.

Found: C,75.69; H,7.01.

Melting point: 85-87°C.

10

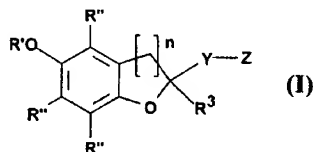
Other angiostatic compounds of the present invention are known to those skilled in the art. These compounds may be obtained by commercial sources, or synthesized by methods described in the respective publications incorporated herein or listed above.

The invention in its broader aspects is not limited to the specific details shown and  
15 described above. Departures may be made from such details within the scope of the accompanying claims without departing from the principles of the invention and without sacrificing its advantages.

What is claimed is:

1. A method of treating pathological neovascularization which comprises administering to a human a pharmaceutically effective amount of a combination of two or  
 5 more angiostatic compounds.

2. A method according to Claim 1 wherein the angiostatic compounds are selected from the group consisting of: anti-mitotics, estrogen metabolites, matrix metalloproteinase inhibitors, plasminogen activator/urokinase inhibitors, urokinase  
 10 receptor antagonists, platelet factor 4 and analogs, heparinases, cartilage-derived inhibitor of angiogenesis, thrombospondin and related analogs, angiostatin, vasculostatin, proliferin-related protein, fumagillin-type compounds, tecogalan, pentosan polysulfate, thalidomide and related analogs, CM101, tyrosine kinase inhibitors, anti-sense oligonucleotides, suramin-type compounds, angiostatic steroids,  $\alpha_v\beta_3$  and  $\alpha_v\beta_5$  integrin  
 15 antagonists, cytotoxic antibodies against endothelial cell antigens, interferon, VEGF and bFGF antagonists, flk-1 and flt-1 antagonists, IL-1 and TFN antagonists, and a compound according to formula (I):



wherein:

- 20        n is 1 or 2;  
           R is H, C<sub>1</sub>-C<sub>6</sub> alkyl or C<sub>3</sub>-C<sub>6</sub> cycloalkyl;

Y is H, C<sub>1</sub>-C<sub>6</sub> alkyl, C<sub>3</sub>-C<sub>6</sub> cycloalkyl, O, NR, C(R)<sub>2</sub>, CH(OH) or S(O)<sub>n'</sub>;

n' is 0 to 2;

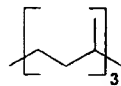
R' is H, C(O)R, C(O)N(R)<sub>2</sub>, PO<sub>3</sub><sup>-</sup>, SO<sub>3</sub><sup>-</sup> or HO<sub>2</sub>C(CH<sub>2</sub>)<sub>2</sub>(C=O)---;

R'' is H or C<sub>1</sub>-C<sub>6</sub> alkyl;

5 R<sup>3</sup> is H, C<sub>1</sub>-C<sub>6</sub> alkyl, (CH<sub>2</sub>)<sub>q</sub>(OH), ---(C=O)O(CH<sub>2</sub>)<sub>q</sub>CH<sub>3</sub> or



; provided that R' can not be H, when R<sup>3</sup> is

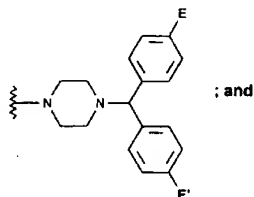
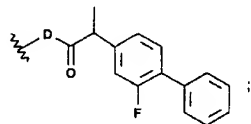
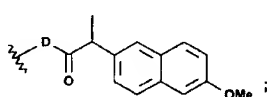


;

q is 1 to 10; and

Z, if present, is H, C<sub>1</sub>-C<sub>6</sub> alkyl, C<sub>3</sub>-C<sub>6</sub> cycloalkyl, or selected from the group

10 consisting of:



; and

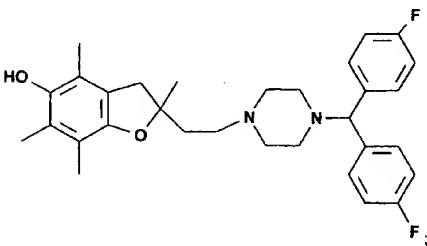
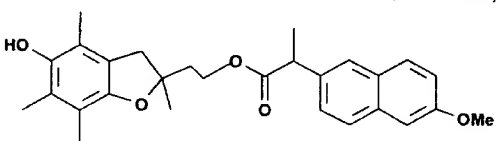
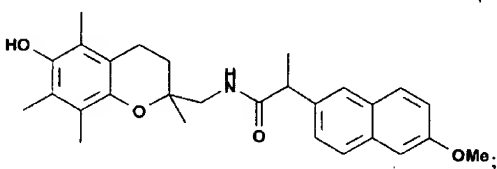
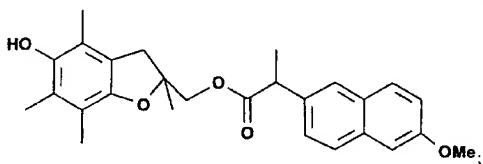
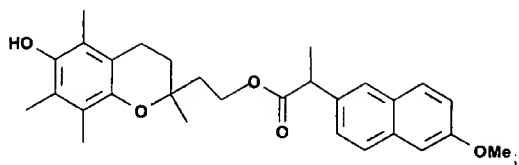
wherein:

15 D is O or NR; and

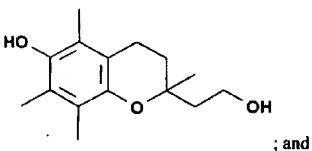
E and E' are independently H, F or Cl; and pharmaceutically acceptable salts thereof.

3. A method according to Claim 1, wherein: R is H, R' is H; R'' is CH<sub>3</sub>; R<sup>3</sup> is  
20 CH<sub>3</sub>; and Y is C<sub>1</sub>-C<sub>2</sub> alkyl.

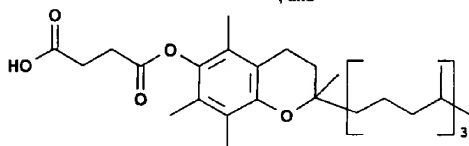
4. A method according to Claim 1, wherein one of the compounds is selected from the group consisting of:



5



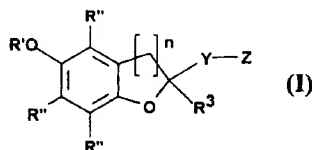
; and



5. A method according to Claim 1, wherein the compounds are combined in a single composition comprising a topical ophthalmic formulation.
6. A method according to Claim 2, wherein the compounds are combined in a single composition comprising a topical ophthalmic formulation.
7. A method according to Claim 1, wherein the compounds are combined in a single composition comprising a surgical irrigating solution.
8. A method according to Claim 2, wherein one of the compounds are combined in a single composition comprising a surgical irrigating solution.
9. A method according to Claim 1, wherein the compounds comprise an angiostatic steroid and a compound of formula (I).
10. A method according to Claim 1, wherein the compounds comprise a suramin-type compound and a compound of formula (I).
11. A method according to Claim 1, wherein the compounds comprise a fumagillin-type compound and a compound of formula (I).
12. A method according to Claim 1, wherein the compounds comprise an angiostatic steroid and a fumagillin-type compound.
13. A method according to Claim 1, wherein the compounds comprise an angiostatic steroid and a suramin-type compound.
14. A method according to Claim 1, wherein the compounds comprise an anti-mitotic and compound of formula (I).

15. A composition for treating pathological neovascularization which comprises a pharmaceutically effective amount of a combination of two or more angiostatic compounds in a pharmaceutically acceptable vehicle.

16. A composition according to Claim 15 wherein the angiostatic compounds are selected from the group consisting of: anti-mitotics, estrogen metabolites, matrix metalloproteinase inhibitors, plasminogen activator/urokinase inhibitors, urokinase receptor antagonists, platelet factor 4 and analogs, heparinases, cartilage-derived inhibitor of angiogenesis, thrombospondin and related analogs, angiostatin, vasculostatin, proliferin-related protein, fumagillin-type compounds, tecogalan, pentosan polysulfate, thalidomide and related analogs, CM101, tyrosine kinase inhibitors, anti-sense oligonucleotides, suramin-type compounds, angiostatic steroids,  $\alpha_v\beta_3$  and  $\alpha_5\beta_3$  integrin antagonists, cytotoxic antibodies against endothelial cell antigens, interferon, VEGF and bFGF antagonists, flk-1 and flt-1 antagonists, IL-1 and TFN antagonists, and a compound according to formula (I):



wherein:

$n$  is 1 or 2;

$R$  is H,  $C_1$ - $C_6$  alkyl or  $C_3$ - $C_6$  cycloalkyl;

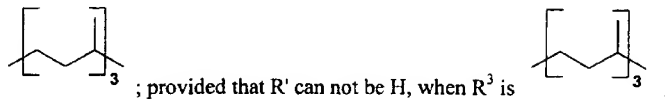
$Y$  is H,  $C_1$ - $C_6$  alkyl,  $C_3$ - $C_6$  cycloalkyl, O, NR,  $C(R)_2$ ,  $CH(OH)$  or  $S(O)_{n'}$ ;

$n'$  is 0 to 2;

$R'$  is H,  $C(O)R$ ,  $C(O)N(R)_2$ ,  $PO_3^-$ ,  $SO_3^-$  or  $HO_2C(CH_2)_2(C=O)---$ ;

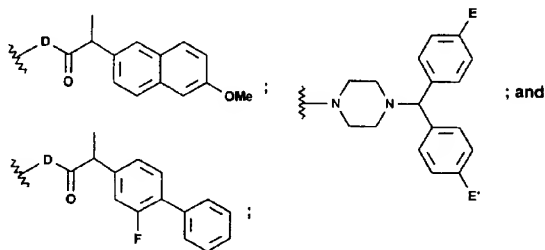
R" is H or C<sub>1</sub>-C<sub>6</sub> alkyl;

R<sup>3</sup> is H, C<sub>1</sub>-C<sub>6</sub> alkyl, (CH<sub>2</sub>)<sub>q</sub>(OH), ---(C=O)O(CH<sub>2</sub>)<sub>q</sub>CH<sub>3</sub> or



q is 1 to 10; and

Z, if present, is H, C<sub>1</sub>-C<sub>6</sub> alkyl, C<sub>3</sub>-C<sub>6</sub> cycloalkyl, or selected from the group consisting of:



10

wherein:

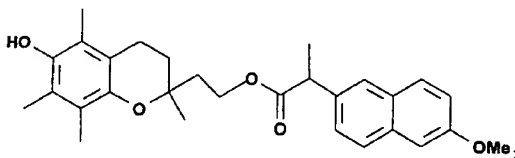
D is O or NR; and

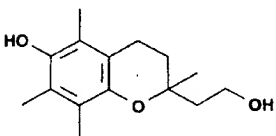
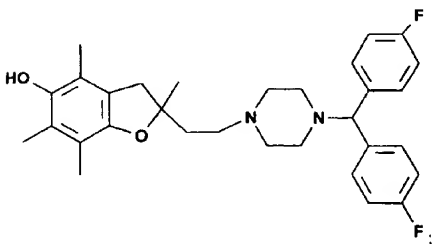
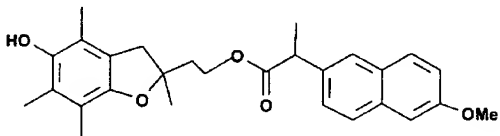
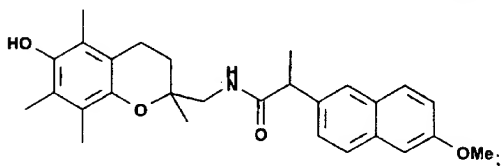
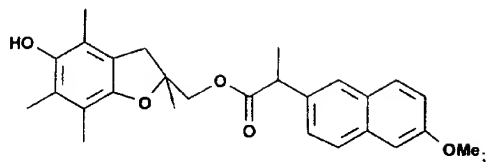
E and E' are independently H, F or Cl; and pharmaceutically acceptable salts thereof.

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17. A composition according to Claim 15, wherein: R is H, R' is H; R" is CH<sub>3</sub>; R<sup>3</sup> is CH<sub>3</sub>; and Y is C<sub>1</sub>-C<sub>2</sub> alkyl.

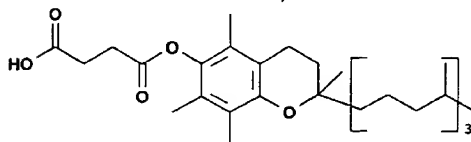
18. A composition according to Claim 15, wherein one of the compounds is selected from the group consisting of:





5

; and



19. A composition according to Claim 15, wherein the composition is a topical ophthalmic formulation.

10



20. A composition according to Claim 16, wherein the composition is a topical ophthalmic formulation.
21. A composition according to Claim 15, wherein the composition is a surgical irrigating solution.
22. A composition according to Claim 16, wherein the composition is a surgical irrigating solution.
23. A composition according to Claim 15, wherein the compounds comprise an angiostatic steroid and a compound of formula (I).
24. A composition according to Claim 15, wherein the compounds comprise a suramin-type compound and a compound of formula (I).
25. A composition according to Claim 15, wherein the compounds comprise a fumagillin-type compound and a compound of formula (I).
26. A composition according to Claim 15, wherein the compounds comprise an angiostatic steroid and a fumagillin-type compound.
27. A composition according to Claim 15, wherein the compounds comprise an angiostatic steroid and a suramin-type compound.
29. A composition according to Claim 15, wherein the compounds comprise an anti-mitotic and compound of formula (I).

# INTERNATIONAL SEARCH REPORT

International Application No.  
PCT/US 97/05574

A. CLASSIFICATION OF SUBJECT MATTER  
IPC 6 A61K31/00 A61K31/34 A61K31/35

According to International Patent Classification (IPC) or to both national classification and IPC:

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)  
IPC 6 A61K

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	WO 90 15816 A (THE UPJOHN COMPANY) 27 December 1990 cited in the application see claims 1,2,12,13 ---	15,16,27
X	DATABASE WPI Week 9403 Derwent Publications Ltd., London, GB; AN 94-022828 XP002034658 & JP 05 331 070 A (TAKEDA CHEM IND LTD) , 14 December 1993 see abstract ---	15,16
X	WO 92 02240 A (REPLIGEN CORPORATION) 20 February 1992 see page 23, line 10 - line 23; claims 1,2 --- -/--	15,16

☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

### \* Special categories of cited documents:

- \* "A" document defining the general state of the art which is not considered to be of particular relevance
- \* "E" earlier document but published on or after the international filing date
- \* "I" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- \* "O" document referring to an oral disclosure, use, exhibition or other means
- \* "P" document published prior to the international filing date but later than the priority date claimed

- \* "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- \* "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- \* "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.
- \* "&" document member of the same patent family

Date of the actual completion of the international search

8 July 1997

Date of mailing of the international search report

31.07.97

Name and mailing address of the ISA  
European Patent Office, P.B. 5818 Patentlaan 2  
NL - 2280 HV Rijswijk  
Tel. (+ 31-70) 340-2040; Tx. 31 651 epo nl,  
Fax: (+ 31-70) 340-3016

Authorized officer

Alvarez Alvarez, C

# INTERNATIONAL SEARCH REPORT

International Application No.  
PCT/US 97/05574

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT		
Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	DATABASE WPI Week 9430 Derwent Publications Ltd., London, GB; AN 94-242963 XP002034659 & JP 06 157 344 A (CHILDRENS MEDICAL CENTER) , 3 June 1994 see abstract ---	15,16
X	WO 94 26278 A (UNIVERSITY OF KENTUCKY RESEARCH FOUNDATION) 24 November 1994 see claim 10 ---	15
A	EP 0 325 199 A (TAKEDA CHEMICAL INDUSTRIES LTD. ET AL.) 26 July 1989 see table 2 ---	15,16,26
A	US 5 424 321 A (MARK R. HELLBERG ET AL.) 13 June 1995 see column 16, line 61 - line 62 see column 15, line 52 - column 16, line 16 see column 17, line 8 - line 24 -----	8-11

# INTERNATIONAL SEARCH REPORT

International application No.

PCT/US 97/05574

## Box I Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)

This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☒ Claims Nos.:  
because they relate to subject matter not required to be searched by this Authority, namely:  
Remark: Although claim(s) 1-14  
is(are) directed to a method of treatment of the human/animal  
body, the search has been carried out and based on the alleged  
effects of the compound/composition.
2. ☐ Claims Nos.:  
because they relate to parts of the International Application that do not comply with the prescribed requirements to such  
an extent that no meaningful International Search can be carried out, specifically:
3. ☐ Claims Nos.:  
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

## Box II Observations where unity of invention is lacking (Continuation of item 2 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

1. ☐ As all required additional search fees were timely paid by the applicant, this International Search Report covers all  
searchable claims.
2. ☐ As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment  
of any additional fee.
3. ☐ As only some of the required additional search fees were timely paid by the applicant, this International Search Report  
covers only those claims for which fees were paid, specifically claims Nos.:
4. ☐ No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is  
restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

Remark on Protest

- ☐ The additional search fees were accompanied by the applicant's protest.
- ☐ No protest accompanied the payment of additional search fees.

# INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/US 97/05574

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
WO 9015816 A	27-12-90	AU 5640390 A	08-01-91
		EP 0477195 A	01-04-92
		JP 4506066 T	22-10-92
WO 9202240 A	20-02-92	CA 2082804 A	28-01-92
		EP 0541716 A	19-05-93
		JP 6504262 T	19-05-94
WO 9426278 A	24-11-94	US 5434185 A	18-07-95
		AU 678307 B	22-05-97
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		CA 2163118 A	24-11-94
		EP 0699070 A	06-03-96
		NZ 267802 A	24-04-97
EP 325199 A	26-07-89	AU 3032789 A	11-08-89
		CA 1333363 A	06-12-94
		CA 1330943 A	26-07-94
		CN 1036135 A	11-10-89
		DE 68910113 D	25-11-93
		DE 68910113 T	17-03-94
		DE 68910138 D	02-12-93
		DE 68910138 T	28-04-94
		EP 0398925 A	28-11-90
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		GR 1000597 B	26-08-92
		IE 64346 B	26-07-95
		JP 1279828 A	10-11-89
		JP 3502323 T	30-05-91
		US 5637575 A	10-06-97
		WO 8906536 A	27-07-89
US 5424321 A	13-06-95	US 5135919 A	04-08-92
		US 5019562 A	28-05-91
US 5424321 A	13-06-95	WO 9641805 A	27-12-96
		AU 2827495 A	09-01-97